

针筒总参数表

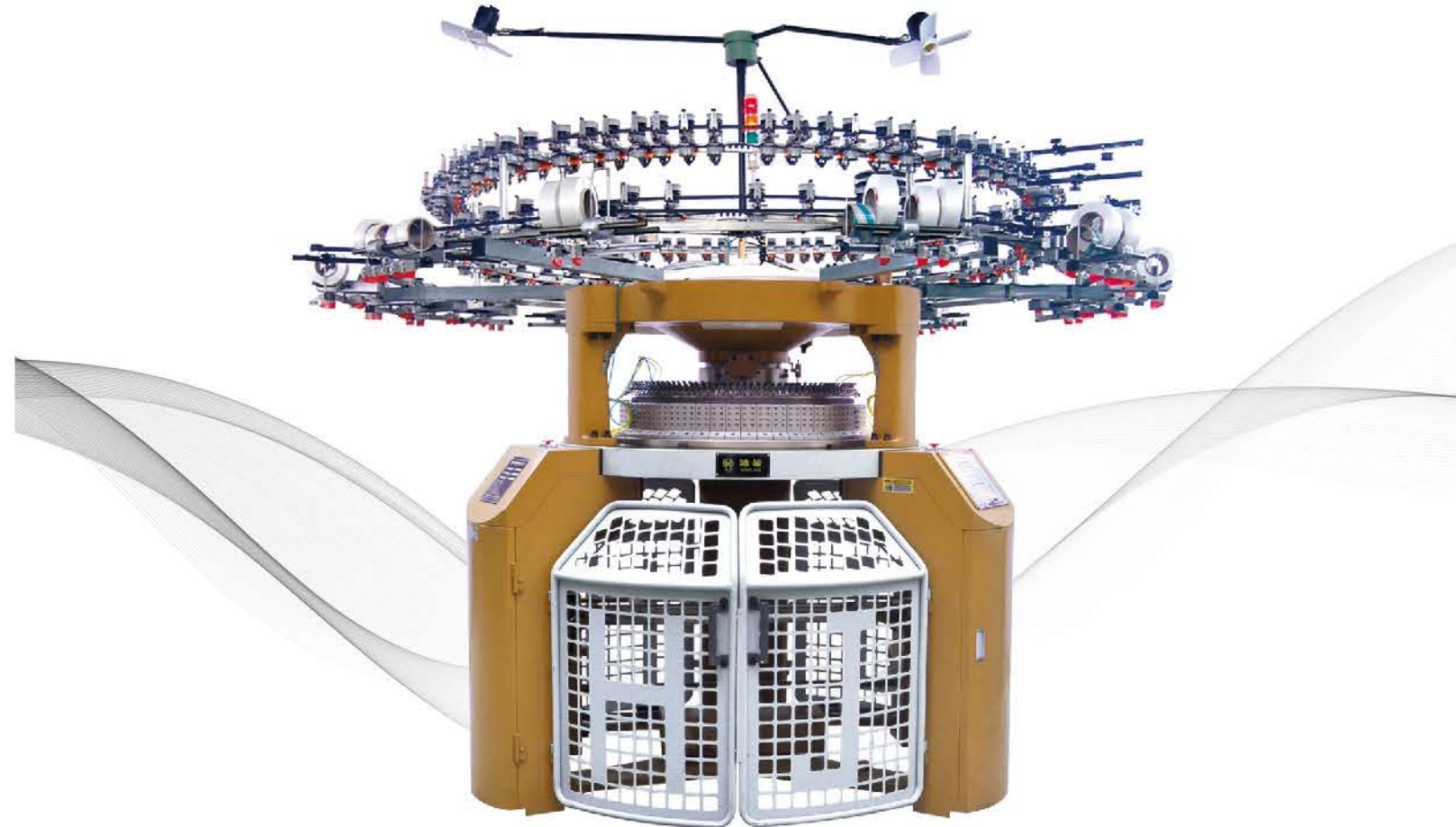
GENERAL PARAMETERS SYRINGE

Dia of Cylinder (N.P.I.) Gauge	Diameter (inches)																			
	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	30"	32"	34"	36"	38"	40"
12	576	600	636	672	720	756	792	828	864	912	948	984	1020	1056	1140	1212	1284	1356	1428	1512
13	612	660	696	732	780	816	852	900	936	984	1020	1068	1104	1152	1224	1308	1392	1464	1548	1632
14	660	708	756	792	840	888	936	984	1020	1056	1104	1140	1188	1236	1320	1404	1500	1584	1668	1764
15	708	756	804	852	900	948	996	1032	1080	1128	1176	1224	1272	1320	1416	1500	1596	1704	1800	1884
16	756	816	864	912	960	1008	1056	1104	1152	1200	1260	1320	1356	1416	1500	1620	1704	1800	1908	2016
17	804	852	912	960	1020	1080	1128	1188	1236	1284	1332	1380	1440	1548	1620	1704	1812	1920	2028	2136
18	852	900	960	1020	1080	1140	1200	1260	1308	1356	1416	1464	1576	1584	1680	1800	1920	2040	2148	2256
19	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620	1680	1800	1920	2040	2160	2268	2388
20	948	1008	1080	1140	1200	1260	1320	1380	1440	1500	1572	1632	1692	1752	1896	2016	2136	2256	2400	2496
22	1032	1104	1188	1260	1320	1380	1440	1512	1584	1680	1740	1800	1860	1920	2052	2220	2352	2496	2628	2760
24	1128	1200	1284	1356	1440	1500	1620	1680	1740	1800	1884	1956	2028	2100	2256	2412	2544	2712	2856	3000
26	1224	1308	1380	1464	1560	1632	1716	1800	1872	1956	2040	2124	2196	2280	2448	2592	2780	2940	3096	3254
28	1320	1392	1476	1584	1656	1752	1836	1920	2016	2100	2196	2280	2376	2460	2640	2792	2976	3168	3336	3504
30	1416	1500	1620	1680	1800	1896	1980	2052	2172	2256	2352	2448	2544	2640	2820	3012	3204	3384	3672	3768
32	1500	1620	1704	1800	1920	2016	2112	2220	2316	2412	2592	2796	2712	2808	3012	3216	3408	3612	3816	4008
34	1596	1704	1812	1920	2040	2136	2232	2350	2460	2556	2664	2784	2880	2976	3204	3412	3624	3840	4056	4272
36	1680	1800	1920	2040	2160	2256	2352	2472	2592	2700	2820	2940	3048	3156	3384	3504	3840	4080	4296	4520
38	1800	1908	2028	2148	2268	2400	2506	2624	2744	2856	2984	3096	3216	3336	3576	3816	4056	4296	4516	4768
40	1884	2016	2136	2268	2388	2496	2640	2760	2890	3000	3136	3264	3392	3504	3768	4008	4272	4516	4776	5024

以上针数表只供参考使用，如有任何更改，恕不预通知。

本图册产品规格制造厂商保留设计变更之权利，以实际机台为准。

The advertising book design product specifications Manufacturer reserves the right to change the actual machine prevail.



绍兴鸿骏机械有限公司

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绍兴鸿骏机械有限公司
SHAOXING HONGJUN MACHINERY CO.,LTD.

技术来于创新 · 专业出于用心
Specializing Techniques In Innovation Intentions



公司简介

中国的针织机械，源于中国，借鉴已经拥有百年针织机械历史的欧洲、日本以入台湾，引进日本、台湾技术，依靠中国的资源和市场优势，在短短的几年间，创造了一系列的针织传奇，不论是针织机械还是针织布，都在世界上拥有一席之地。中国针织机械拥有的就是低价位、高品质、多变化的特性。让用户随着订单的改变而即时改变机种，从二用到三用至四用，这是国外针织机械无法比拟的，也是中国人对市场变化的应变之道。

绍兴鸿骏机械有限公司就是在这样的针织机械，背景下应运而生的一家专业的针织机械生产厂家。拥有现代化的生产厂房和先进的生产设备，产品的机型、材料、技术、大部分零配件都是源自台湾，技术工程师也是来自台湾，现在鸿骏机械已经达到国内业界的先进水平。

鸿骏机械自创办以来，一直以“诚信、专业、创新”为经营理念。“质量是生命，客户至上”是鸿骏机械一贯坚持的服务理念。为提高机器的生产品质和使用寿命，公司在不同时间段为客户做好技术培训。

公司已经通过国家技术监督局的品质认证和国际质量管理体系认证。竭诚欢迎新老客户、同仁垂询指导、携手创造中国针织业的繁荣。



Company Profile

Knitting machinery industry originated in China, and learn from our peer in Europe, Japan and Taiwan who has one hundred years modern knitting machinery manufacturing experience. Shaoxing Hongjun Machinery under the introduction of Japan, Taiwan technology, relying on China's resources and market advantages, has created a series of knitting legend, both knitting machines and knitting fabric, all have a place in the world. With little difference in fabric manufacturing speed, quality and fabric structure. Our knitting machinery is gain the advantage of cost-effective than our competitors in Europe and Taiwan.

“Quick Change” and “Universal Usage” Features of the machine allow customer to quickly change the knitting items in the demand of orders.

The company has a modern production plant and advanced production equipment, with experienced industrial workers. The key components, most of the parts are from Taiwan. Our Technical Design Team comes from Taiwan make Hongjun machinery reaching domestic advanced level in the industry.

Honest, Professional, innovative” is the business philosophy of Hongjun. “Quality is life, customer is supreme” is the service concept which Hongjun machinery always adhere. In order to improve the production quality and service life of the machine, the company in different times to do technical training to customers.

The company has pass the national technical supervision bureau of quality certification and the national quality management system certification. Welcome To visit us in Shaoxing, China!



鸿骏技术研发中心，秉承严谨、创新、专注的精神，以用户需求为研发方向。
Hongjun Technology department adhering to the spirit of innovation and preciseness, to research and develop Knitting machine according to customer's demand.



优秀而充满活力的鸿骏生产管理团队，汇聚一大批高素质人才；
为事业的发展打下了坚实的后背基础。

Veteran manufacturing workers with decade experience in the industry of the company ensure an constant stable operation of the machine and sustainable development of the company.





浙江省科技型中小企业 证书

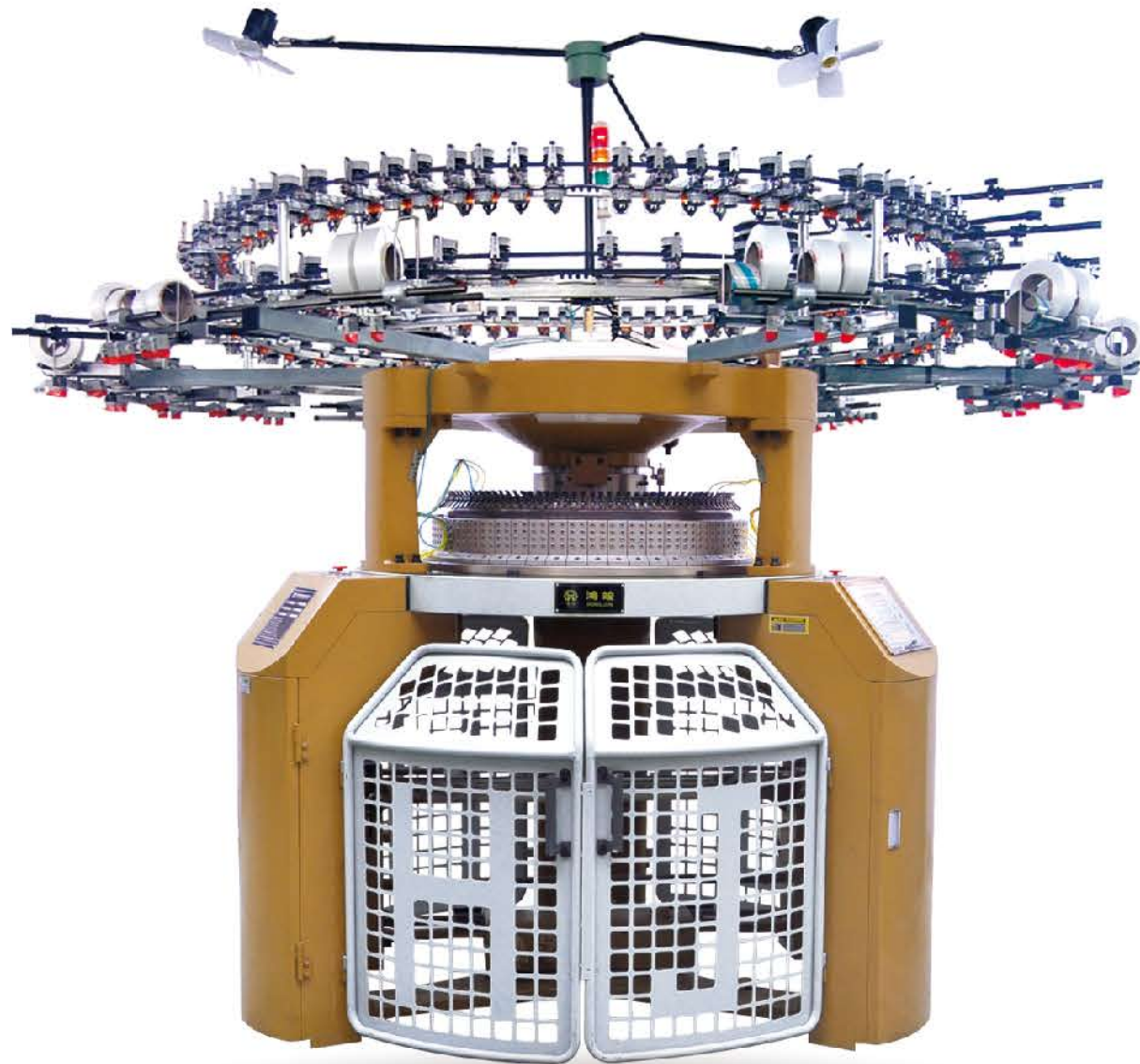
企业名称：绍兴鸿骏机械有限公司

证书编号：20163306000664



浙江省科学技术厅





HJ-DHP 高速高路数双面大圆机

MULTI-FEEDER DOUBLE JERSEY
CIRCULAR KNITTING MACHINE

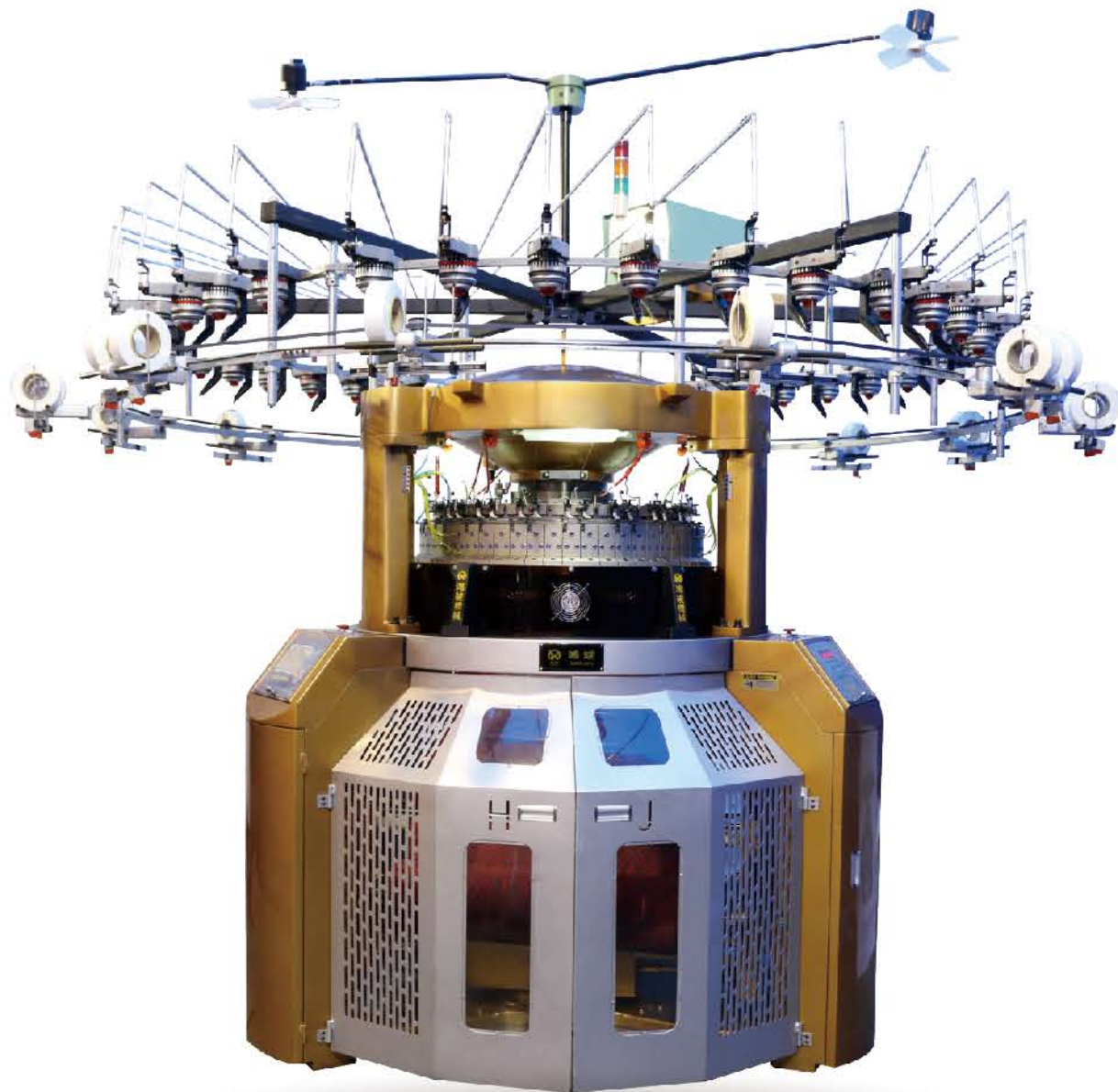
Machine Features 机台特点

- 依据市场及织物需求特性，鸿骏机械秉承不断创新的精神及坚实的专业技术，设计出全新的高速高路数双面针织大圆机。
According to the market demand and fabric features, Hongjun machinery uphold the spirit of constant innovation and solid professional technology, design a new high speed & Multi-feeders Double Jersey Circular Knitting Machine.
- 本机采用上针盘两跑道，配合下针筒全新四跑道三角曲线及针筒设计，不仅可以编织鸟眼布、空气层等常规面料，而且可以生产高品质、高要求的强捻、假捻罗马布、割地布等等织物组织。
The machine designed with two needle track in Dia Needle bed and four needle track in Cylinder needle bed. It not only able to knit bird eye and spacer scuba structure, also produce tight twist/false twist Ponte De Roma.
- 布面纹路清晰细腻，织物垂度完全超出传统双面34" 72F 针织大圆机。
Delicate fabric surface with better fabric draping property compare to traditional 34" with 72 feeders double jersey knitting machine.
- 另外，此机种编织相同材料的布料，产量高出至少传统双面34" 72F 针织圆机的一半。
In addition, comparing with traditional 34" with 72 feeder double jersey machine, this machine output is 1.5 times higher.
- 客户您不仅可以编织完全超出传统圆机的高要求布种，同时能为客户您省人工省场地。
Customer can use this machine to knit high requirement structure, meanwhile to save your manpower and plant space.
- 操作简便，解决客户您现在及今后专业人工稀缺，场地租金年年攀涨的困扰和压力。
Easy to operate, solving the potential trouble of lacking of professional workers and yearly increasing workplant rent.



TECHNICAL DATA 技术规格

筒径	• 30"-38"/1英寸3.2路	Diameters	• 30"-38"/3.2 Feeders per inch
针距	• 18G-40G	Gauge	• 18G-40G
路数	• 96F/100F/108F/112F/120F	Feeders	• 96F/100F/108F/112F/120F
转速	• 15-30 R.P.M	RPM	• 15-30 R.P.M
标准配备	• 积极式送纱装置	Standard Equipment	• Positive feeding units
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 剖布系统		• Open width system
	• 自动除尘装置		• Automaitc cleaning device
选配装置	• 纱架系统	Optional Equipment	• Yarn creel system
	• 氨纶准备装置		• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 摆布叠布装置		• Plaiting and winding device
	• 纱线输入测量装置		• Yarn input measuring device



HJ-RTJ电脑罗纹移圈大提花机

RIB TRANSFER ELECTRONIC JACQUARD KNITTING MACHINE

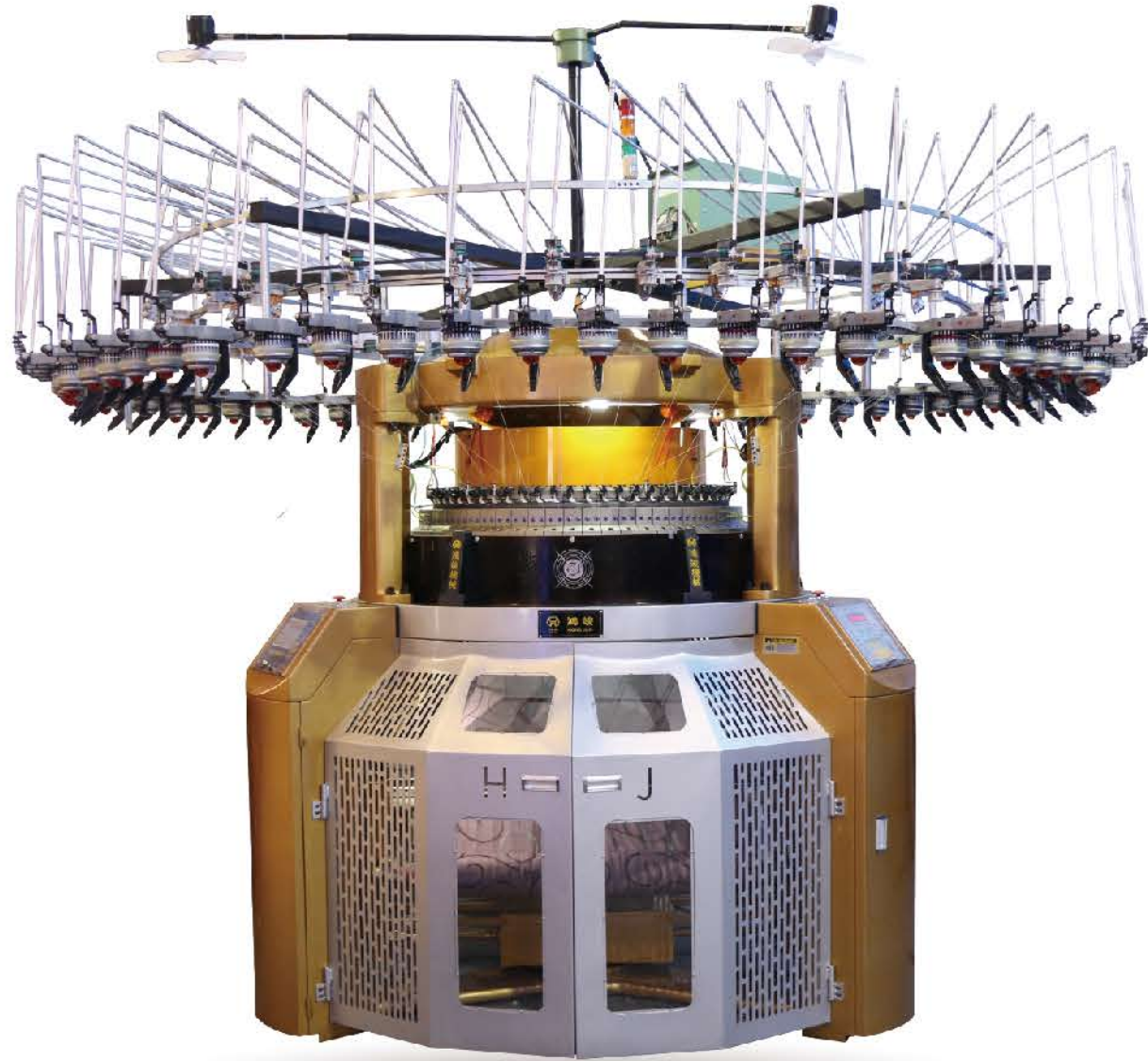
Machine Features 机台特点

- 依据市场及织物需求特性，鸿骏机械秉承不断创新的精神及坚实的专业技术，设计出全新的罗纹移圈电子选针大提花针织大圆机。
According to market demand and fabric features, HongJun machinery uphold the spirit of constant innovation and professional technology, designing a new rib transfer computerized electronic jacquard circular knitting machine.
- 本机器采用上针盘两跑道，配合下针筒变压陶瓷选针系统，编织指定图案之大型提花针织物。该功能克服了一般机械提花有限花型范围之缺点，并且有效节省花型更换所花费的时间。机台上装置内存容量，并可依据需求夸大内存。
This machine adopts the dial on the two tracks, cooperating with the cylinder ceramic pressure jacquard needle selection system, knitting specified pattern of jacquard fabric. The function of computerization overcome the shortcoming of general mechanical jacquard with limited pattern range, and reduce the time of jacquard pattern changing. The Machine computer is equipped with 25MB memory to receive jacquard pattern.
- 本机器表现罗纹移圈功能，基本采用三进路为一组的织造单元结构，采用移圈针作为提花织造。可提供移圈大提花织造，移圈单双面布，浮凸提花等效果；在某些提花设计下，搭配弹性纤维添加，可产生的立体感或反面布底产生相反图案的效果，布料用于文胸，女性内衣等贴身衣物。
The electronic jacquard machine based on Rib and loop transfer circular knitting machines, with three feeders per knit circulation, using transfer needle (clipper) as jacquard knitting. The machine can be used to produce rib loop transfer jacquard knit fabric, loop transfer single jersey/ double jersey structure, 3D jacquard structure. With additional lycra preparation and feeding system, the knit fabric can be used in ladies intimate garment.



TECHNICAL DATA 技术规格

筒径	• 32"-42"/1英寸1.6路	Diameters	• 32"-42" 1.6 Feeders per inch
针距	• 18G-20G	Gauge	• 18G-20G
路数	• 48F-64F	Feeders	• 48F-64F
转速	• 15-25 R.P.M	RPM	• 15-25 R.P.M
标准配备	• 提花专用送纱装置	Standard Equipment	• Special Yarn feeder for computerized jacquard machine
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 卷布系统		• Winding & Rolling Take down device
	• 自动除尘装置		• Automatic cleaning device
	• 纱架系统		• Yarn creel system
	• 两工位/三工位选针系统		• Two or Three Technical way needle selection system
• 电脑提花专用电控箱	• Electric cabinet special used for computerized jacquard		
选配装置	• 氨纶准备装置	Optional Equipment	• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 摆布叠布装置		• Plaiting and winding take down device
	• 纱线输入测量装置		• Yarn input measuring device



HJ-DDJ双面电脑上下选针大提花机

DOUBLE ELECTRONIC JACQUARD CIRCULAR KNITTING MACHINE

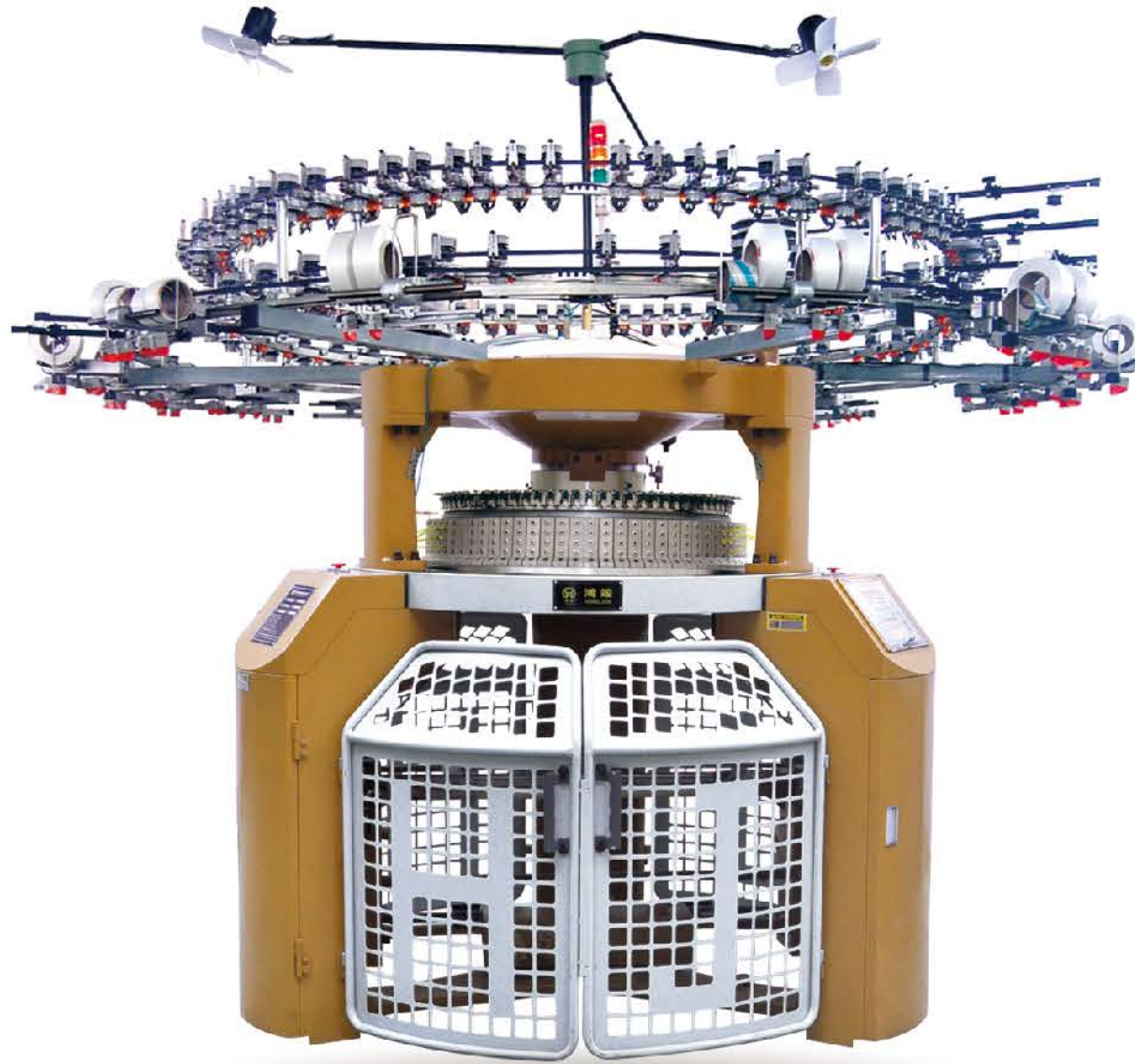
Machine Features 机台特点

- 鸿骏机械最新设计的上下选针大提花机设计，其基本原理是采用改良的可靠及维修简易的电压磁铁选针器系统，作为本机选针织造提花面料的基础架构。上针盘针为两工位提花系统，搭配针筒选针三工位系统，以电脑绘图作业，编织制定之大图案提花织品，该功能克服了一般机械提花有限度花型范围的缺点，并且有效节省花型更换所花的时间。
 HONGJUN Double Electronic Jacquard Circular Knitting Machine with dial 2 way, cylinder 3 way technique jacquard needle selection, enable it produce individual jacquard pattern on both side without limitation.
- 针织双面提花广泛运用与床罩及保暖用途包纱组织布上，除能取代以往梭织机织造上繁琐程序，并提供多样颜色的色花变化。而本机上下电脑选针系统，依照客户设计，同时编织正，反面不同组织之电脑提花织物；远胜于只能织单面花纹的单纯下针筒选针之提花系统。再者，双选针系统在织造多色提花组织时，将不需要的别色纱织入反面；可以完整地将主题图案呈现出来，解决单选针系统造成的底色污染情况，且保持完好的包纱效果。
 The machine is used to produce mattress and inlay knit fabric, reducing multi procedures of woven fabric manufacturing, and offering various color variation options for fabrics. The machine produce double face jacquard knit fabric according to your patterns for both front face and back face, which is much better than traditional single face jacquard machine(equipped with jacquard needle selection system on cylinder only). In addition, when knitting multi-color jacquard structure fabric, it display the complete theme pattern and hide unnecessary color yarn in the back side with a perfect yarn covering effect.



TECHNICAL DATA 技术规格

筒径	• 30"-40"/1英寸1.6路	Diameters	• 30"-40" 1.6 Feeders per inch
针距	• 12G-20G	Gauge	• 12G-20G
路数	• 48F-60F	Feeders	• 48F-60F
转速	• 15-25 R.P.M	RPM	• 15-25 R.P.M
标准配备	• 提花专用送纱装置	Standard Equipment	• Special Yarn feeder for computerized jacquard machine
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 卷布系统		• Winding & Rolling Take down device
	• 自动除尘装置		• Automatic cleaning device
	• 纱架系统		• Yarn creel system
选配装置	• 两工位/三工位选针系统	Optional Equipment	• Two or Three Technical way needle selection system
	• 电脑提花专用电控箱		• Electric cabinet special used for computerized jacquard
	• 氨纶准备装置		• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 摆布叠布装置		• Plaiting and winding take down device
	• 纱线输入测量装置		• Yarn input measuring device



HJ-SM双面高速万能机系列

DOUBLE JERSEY CIRCULAR KNITTING MACHINE

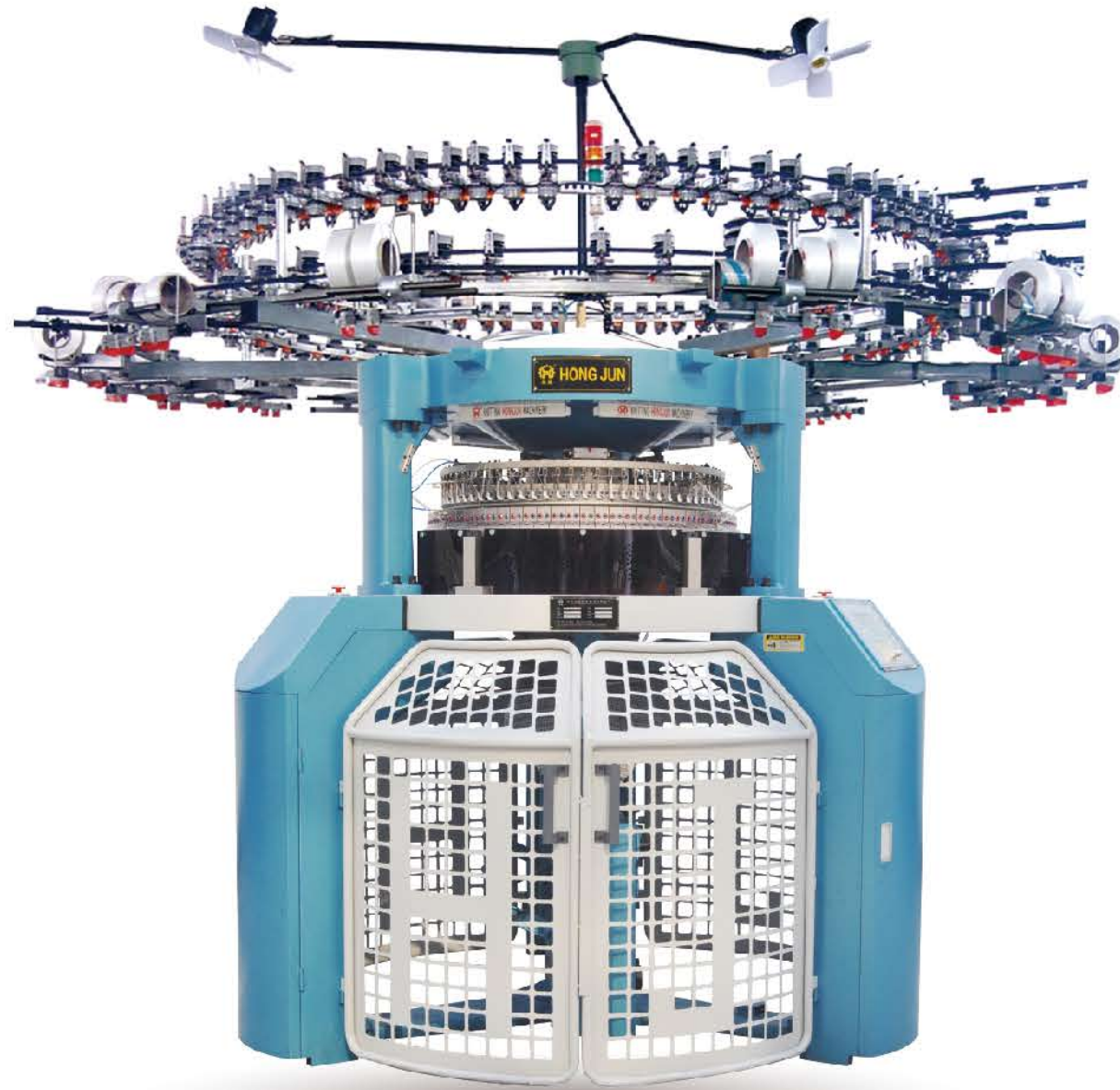
Machine Features 机台特点

- 高速双面万能针织机，此机型为我公司最畅销商品，性能优越，产量高，严格的高精密结构更能确保织物的品质。
High speed double jersey knitting machine with superior performance, high output, high precision of the structure to ensure the quality of the fabric.
- 本机型为上二段下四段及上四段下六段跑道双面机。能纺织变换花型组织。心脏部分采用全自动计算机雕刻一体成型工艺，保证了三角的精密度。
This model Interlock knitting machine is designed with dial two knitting track, cylinder four knitting track or dial four track, cylinder six track. And it is capable of switching various knitting structure and patterns. Knitting heart and cams adopts automatic CAD integrated carving process to ensure the precision of the cams.
- 日本特殊合金钢制成的针筒有耐磨，耐高温等特性。更能生产出调质感的产品。采用西德钢线滚珠轴承系统确保上下高精密同步运行。速度快，平衡性强。
Cylinder origin is Japan made of special alloy steel. Superior material steel metal with high frequency temperature treatment. More easy to knit texture clear fabric. Using Germany steel wire ball bearing system to ensure the high precision synchronous operation. You can run the machine in high speed with stability.
- 动力系统采用进口品牌变频面板系统，标示清晰，操作简易。更可通过织针三角排列变化，生产多种组织花样的布种，如小提花织物，泡泡，夹层亲垫，针织棉毛布。
AC Inverter and control panel equipped with imported brands, which is easy to understand and operate. By arranging the knitting needles and cams to knit various fashionable structure fabric. Such as simple jacquard fabric, seersucker knit, spacer knitwear, interlock fabric.
- 加装氨纶配，更可以制造不同织物，如弹力布等高级男女时装面料
Lycra attachment is optional to knit stretch knitwear.



TECHNICAL DATA 技术规格

筒径	<ul style="list-style-type: none"> • 26"-44"/1英寸2路 • 26"-44"/1英寸2.1路 • 26"-44"/1英寸2.5路 • 26"-44"/1英寸2.8路 	Diameters	<ul style="list-style-type: none"> • 26"-44"/2 Feeders per inch • 26"-44"/2.1 Feeders per inch • 26"-44"/2.5 Feeders per inch • 26"-44"/2.8 Feeders per inch
针距	<ul style="list-style-type: none"> • 18G-50G 	Gauge	<ul style="list-style-type: none"> • 18G-50G
路数	<ul style="list-style-type: none"> • 52F-88F • 56F-94F • 64F-110F • 72F-122F 	Feeders	<ul style="list-style-type: none"> • 52F-88F • 56F-94F • 64F-110F • 72F-122F
转速	<ul style="list-style-type: none"> • 15-30 R.P.M 	RPM	<ul style="list-style-type: none"> • 15-30 R.P.M
标准配备	• 积极式送纱装置	Standard Equipment	• Positive feeding units
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 卷布系统		• Take down system
	• 自动除尘装置		• Automatic cleaning device
选配装置	• 纱架系统	Optional Equipment	• Yarn creel system
	• 氨纶准备装置		• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 摆布叠布装置		• Lapping device
	• 纱线输入测量装置		• Yarn input measuring device
	• 开幅机架	• Open width frame	
	• 大圆机联网系统	• Circular knitting machine networking system	



HJ-SMTH电脑双面高速大提花机系列

DOUBLE JERSEY COMPUTERIZED JACQUARD KNITTING MACHINE

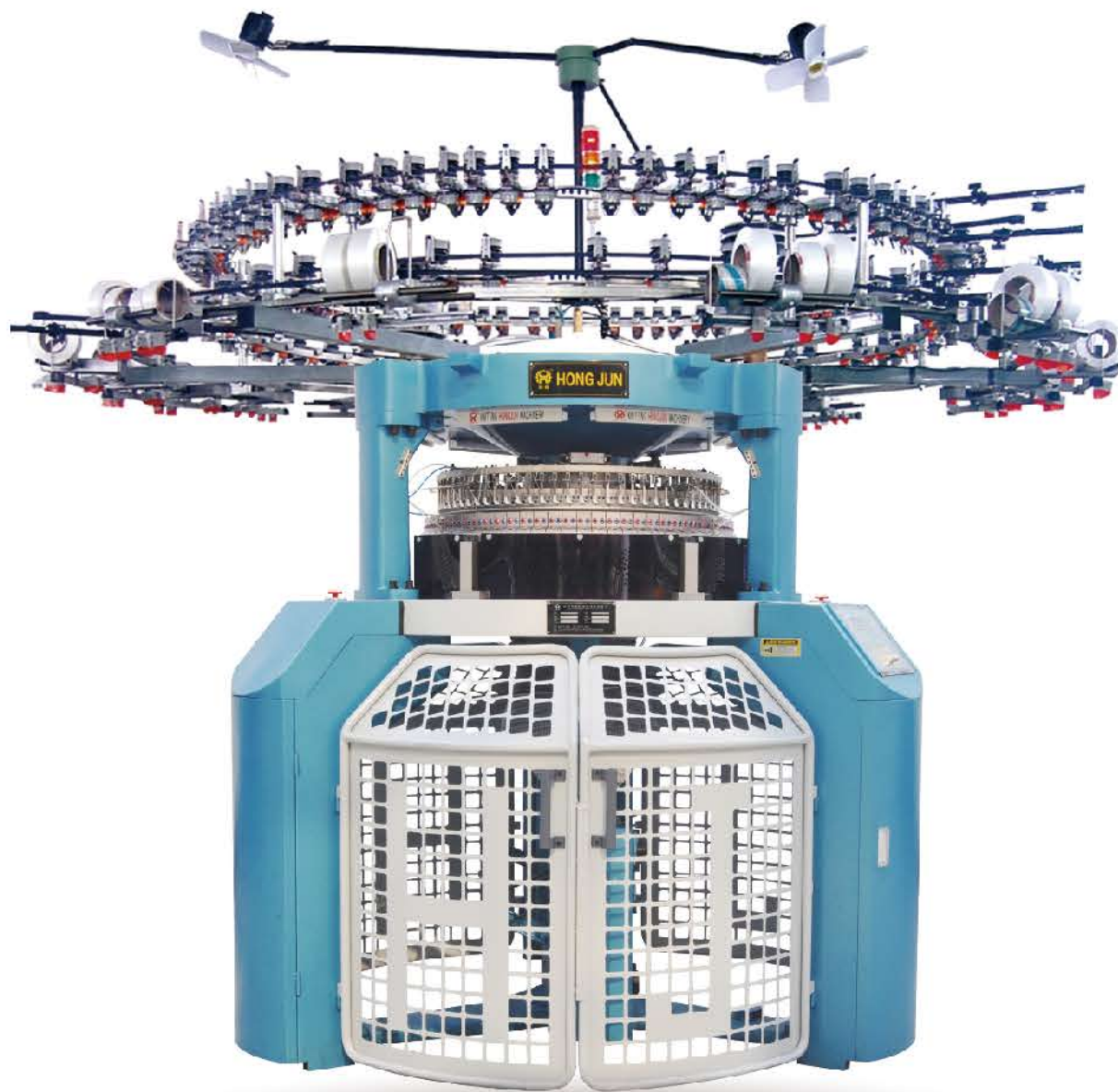
Machine Features 机台特点

- 本机采用电脑选针器在针筒上选针，电脑选针器做出成圈，集圈，浮线两工位选针，任何复杂的组织结构及工艺图案均可通过电脑花型准备系统转换成控制程序，存入U盘输入控制系统即可织出花型不受限制的提花织物，节省了更换花型的时间，提高工作效率和效益。
The machine adopts two Technical Way Jacquard Needle Selection system and select needles on cylinder. With the computerized needle selection system, the machine choose needle to knit, tuck or float. So any complex structure and process design through computer pattern preparation system, then transformed into instructions signals. Compare with traditional jacquard knitting machine, this modal has wider jacquard pattern available and save your time of jacquard pattern changing, which means higher efficiency and benefits.
- 专业研制的三角系统，损针少，转速高。
Professional designed cam system ensure less needle wearing and higher running speed.
- 到纱嘴由陶瓷材料制成，适合织造各种原料，杜绝普通钢纱嘴因瓷眼的脱落影响布匹质量的稳定。
Yarn guide feeder made of ceramic material, suitable for knitting various kinds of raw material.



TECHNICAL DATA 技术规格

筒径	<ul style="list-style-type: none"> • 26"-38"/1英寸1.6路 • 26"-38"/1英寸1.8路 • 26"-38"/1英寸2.1路 	Diameters	<ul style="list-style-type: none"> • 26"-38"/1.6 Feeders per inch • 26"-38"/1.8 Feeders per inch • 26"-38"/2.1 Feeders per inch
针距	<ul style="list-style-type: none"> • 7G-32G 	Gauge	<ul style="list-style-type: none"> • 7G-32G
路数	<ul style="list-style-type: none"> • 42F-60F • 46F-66F • 54F-80F 	Feeders	<ul style="list-style-type: none"> • 42F-60F • 46F-66F • 54F-80F
转速	<ul style="list-style-type: none"> • 15-25 R.P.M 	RPM	<ul style="list-style-type: none"> • 15-25 R.P.M
标准配备	• 提花专用送纱装置	Standard Equipment	• Feeding units special used for computerized jacquard
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 卷布系统		• Take down system
	• 自动除尘装置		• Automaitc cleaning device
	• 纱架系统		• Yarn creel system
选配装置	• 两工位/三工位选针系统	Optional Equipment	• Two or Three Technical way needle selection system
	• 电脑提花专用电控箱		• Electric cabinet special used for computerized jacquard
	• 氨纶准备装置		• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 摆布叠布装置		• Lapping device
	• 纱线输入测量装置	• Yarn input measuring device	
	• 大圆机联网系统	• Circular knitting machine networking system	



HJ-SMBP 双面高速拨片式迷你提花机

DOUBLE JERSEY MINI JACQUARD CIRCULAR KNITTING MACHINES

Machine Features 机台特点

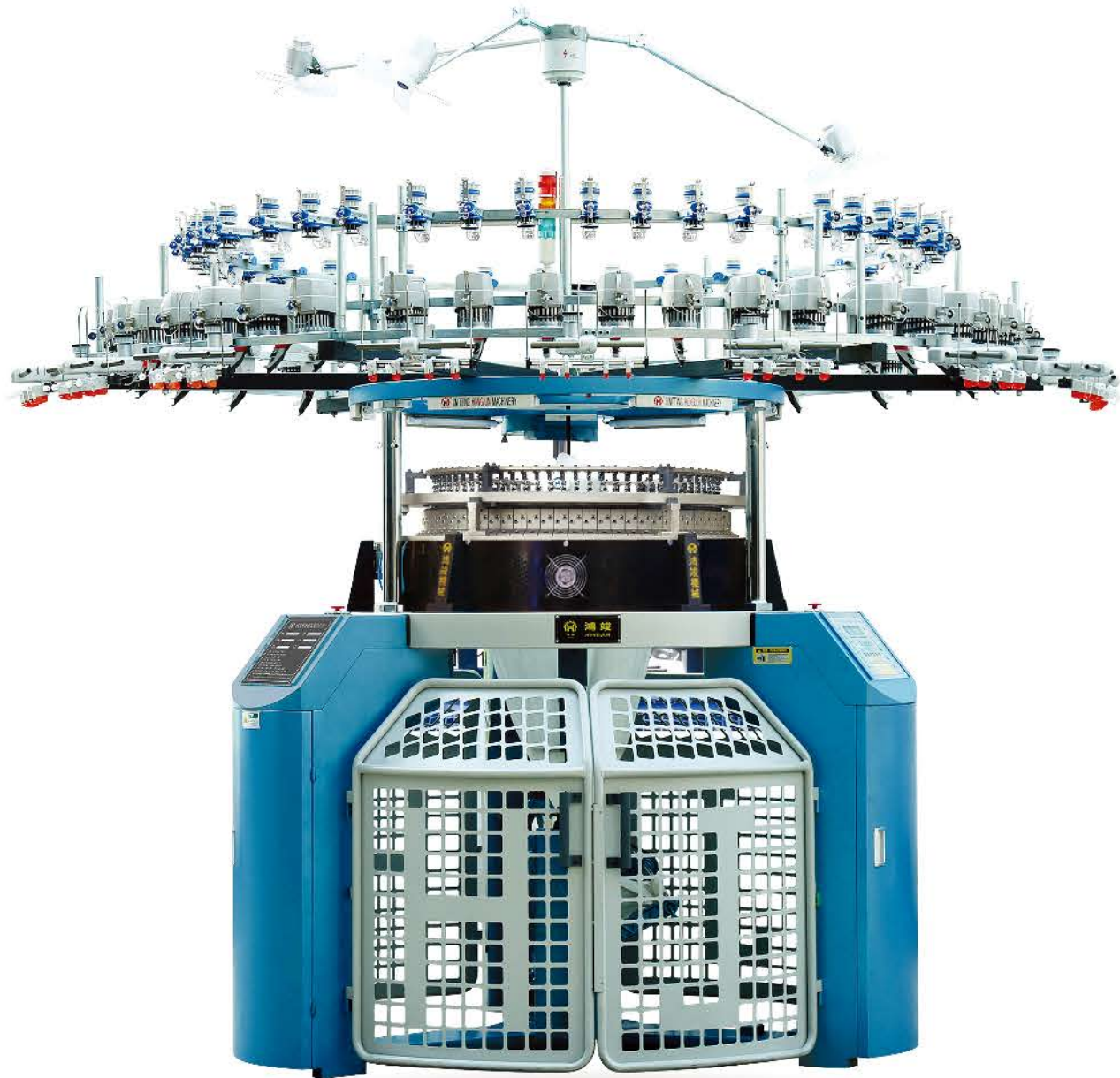
- 双面拨片提花机下筒 织针的选取由每一路有一个织针选取装置（拨片选针器），来选取选针而达成控制织针的目的。
 Double jersey mini jacquard circular knitting machine with Cylinder equip with mechanical needle selection device, to select needles so as to control it.
- 当拨动选取装置在左边位置动作时，形成针筒织针做浮线（平针），当位置动作在右边时，形成集圈（半针），位置动作于中间形成成圈（出针）。提花机采用三功位式37级拨片选针原理，当拨片在左、中、右时即可在同路上完浮线（MISS），成圈（IT），集圈（TUCK），而后生产出各式各样双面小提花织物。
 The machine apply mechanical 3 technique way needle selector. The selector can be prob and move to LEFT/MIDDLE/RIGHT Position, LEFT means MISS, MIDDLE means KNIT, RIGHT means TUCK. According to your fabric sample to move each selectors so as to produce double jersey mini jacquard fabrics of various type.
- 选针由37级组成，因此可依织物原样选择选针杆，依36为循环斜纹排列或加入第37级形成“V”，为72循环排列。针盆织针选用两段设计，可更快捷角来选择织针在每一路为浮线，或是成圈、集圈之必要。
 Needle selection consists of 37 level, thus can be chosen in accordance with the fabric sample, according with 36 as a repeat diagonal arrangement or 37 level and take 72 as a repeat. Dial needle selection divided by two knitting tracks, to replace the cam to choose needle to KNIT, MISS or TUCK.
- 相对于电脑提花机而言，此机器生产的转速更高，产量更大。高速生产提花布，不易产生错花乱花。此机样变换花样时，无需增加任何生产成本，更换快速容易。

Compare with Electronic jacquard knitting machines, this machine speed is higher, so the production is higher. Even in higher speed production, won't result in any knitting error.



TECHNICAL DATA 技术规格

筒径	<ul style="list-style-type: none"> • 26"-38"/1英寸1.6路 • 26"-38"/1英寸1.8路 • 26"-38"/1英寸2.1路 	Diameters	<ul style="list-style-type: none"> • 26"-38"/1.6 Feeders per inch • 26"-38"/1.8 Feeders per inch • 26"-38"/2.1 Feeders per inch
针距	<ul style="list-style-type: none"> • 7G-32G 	Gauge	<ul style="list-style-type: none"> • 7G-32G
路数	<ul style="list-style-type: none"> • 42F-60F • 46F-66F • 54F-80F 	Feeders	<ul style="list-style-type: none"> • 42F-60F • 46F-66F • 54F-80F
转速	<ul style="list-style-type: none"> • 15-25 R.P.M 	RPM	<ul style="list-style-type: none"> • 15-25 R.P.M
标准配备	<ul style="list-style-type: none"> • 提花专用送纱装置 • 自动喷雾式加油装置 • 断纱自停和坏针自停装置 • 卷布系统 • 自动除尘装置 • 纱架系统 • 两功位/三功位选针系统 • 氨纶准备装置 • 氨纶送纱装置 	Standard Equipment	<ul style="list-style-type: none"> • Feeding units special used for computerized jacquard • Automatic lubrication device • Yarn feed stop motion, needle break detectors • Take down system • Automaitc cleaning device • Yarn creel system • Two or Three Technical way needle selection system
选配装置	<ul style="list-style-type: none"> • 氨纶送纱装置 • 摆布叠布装置 • 纱线输入测量装置 • 大圆机联网系统 	Optional Equipment	<ul style="list-style-type: none"> • Lycra kit • Lycra feeding units • Lapping device • Yarn input measuring device • Circular knitting machine networking system



HJ-DMTH电脑单面高速大提花机系列

SINGLE JERSEY COMPUTERIZED JACQUARD KNITTING MACHINE

Machine Features 机台特点

- 本机采用电脑选针器在针筒上进行选针，编织花型范围不受限制的提花织物。电脑选针器可作出成圈，集圈和浮线三工位选针。任何复杂组织结构的工艺图案均可通过电脑花型准备系统换成专门的控制指令。这些指令控制机械上的电脑选针器编织单面大提花织物，织物底部则由针跑道排针编织。

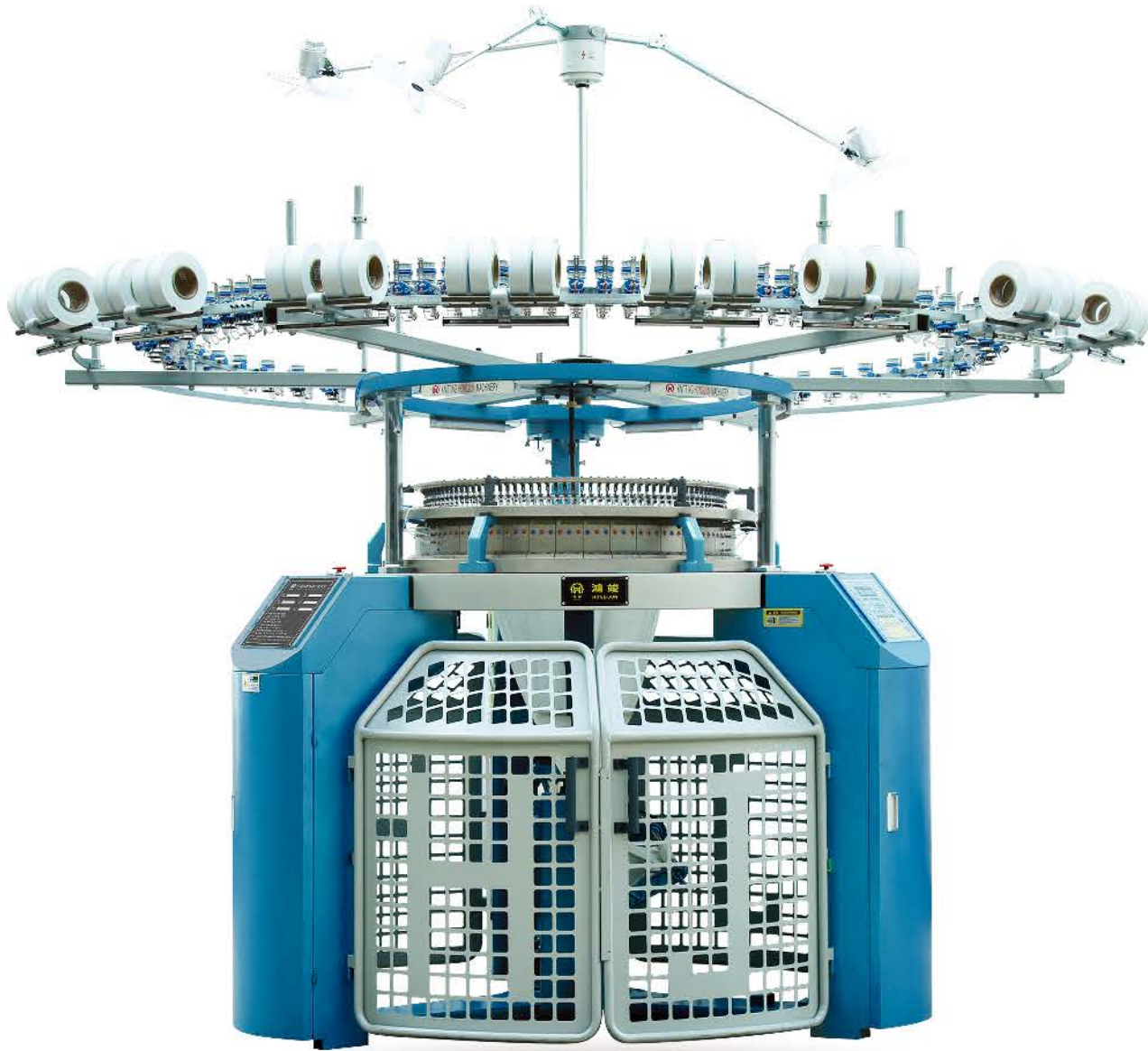
The machine selects needles in cylinder and capable of knitting various unlimited fashionable jacquard patterns. The selection unit can select needles for Three Technical Way of knitting, including knit, tuck and float. Diverse complicated jacquard pattern can simply be realized by transferred into specific instructions by cyber aided pattern system accurately and systematically. These instructions control knitting machine cyber-solenoids to knit single jersey jacquard fabric.

- 精密的编码器可准确的计算出织针的位置和校正零位，该编码器也能够自动的校正开机和停机时因惯性形成的误差，为了选针的准确性，另外还增加了一个控制器来追加校正作用，控制系统能够检查编码器，判断编码器的信号是否适当，从而保证了整个系统的稳定性。Precise encoder can accurately calculate the position and calibration position of needles, as well as automatically calibrate any error for the inertia caused by turning on or off the machine. In addition, a detector is added to assist zero position calibration for accuracy of selection, thus the control system can check the encoder and the propriety of signal to ensure the total stability of the system.



TECHNICAL DATA 技术规格

筒径	<ul style="list-style-type: none"> • 26"-38"/1英寸1.8路 • 26"-38"/1英寸2路 • 26"-38"/1英寸2.1路 	Diameters	<ul style="list-style-type: none"> • 26"-38"/1.8 Feeders per inch • 26"-38"/2 Feeders per inch • 26"-38"/2.1 Feeders per inch
针距	<ul style="list-style-type: none"> • 7G-32G 	Gauge	<ul style="list-style-type: none"> • 7G-32G
路数	<ul style="list-style-type: none"> • 46F-68F • 52F-76F • 54F-80F 	Feeders	<ul style="list-style-type: none"> • 46F-68F • 52F-76F • 54F-80F
转速	<ul style="list-style-type: none"> • 15-25 R.P.M 	RPM	<ul style="list-style-type: none"> • 15-25 R.P.M
标准配备	<ul style="list-style-type: none"> • 提花专用送纱装置 • 自动喷雾式加油装置 • 断纱自停和坏针自停装置 • 卷布系统 • 自动除尘装置 • 纱架系统 • 两工位/三工位选针系统 • 电脑提花专用电控箱 	Standard Equipment	<ul style="list-style-type: none"> • Feeding units special used for computerized jacquard • Automatic lubrication device • Yarn feed stop motion, needle break detectors • Take down system • Automaitc cleaning device • Yarn creel system • Two or Three Technical way needle selection system • Electric cabinet special used for computerized jacquard
选配装置	<ul style="list-style-type: none"> • 氨纶准备装置 • 氨纶送纱装置 • 摆布叠布装置 • 纱线输入测量装置 • 大圆机联网系统 	Optional Equipment	<ul style="list-style-type: none"> • Lycra kit • Lycra feeding units • Lapping device • Yarn input measuring device • Circular knitting machine networking system



HJ-DM单面高速大圆机
SINGLE JERSEY CIRCULAR
KNITTING MACHINE

Machine Features 机台特点

- 本机型设计散热性更好，操作更简单，布面效果更好。动力方面采用大功率进口电机。进口品牌变频器及新型电子控制面板，可监控机台异常及记录各项资料使操作者掌握生产线的最佳状态，及时保护机台的正常运作。

Single Jersey Circular Knitting Machine is designed with better heat dispersion, easy to operate, and knit fabric with better fabric surface effect. The model equipped with imported AC motor and motor controlling inverter and latest control panels. It can monitor the working condition of the machine and record the dates so that the operator aware of the condition of the machines to keep the machine in its normal function and running.

- 单面高速万能机型采用中心调整四跑道三角，是用来生产各种单面织布最重要的机种。码重调整间距分隔小，调整简易精确，可生产不同码重的平布，如棉布，混纱布，TTC双层布，人造丝麻布等，产品用于汗衫，T恤，运动装等。

The machine designed with four knitting tracks on cylinder, which is used to manufacture all kinds of single jersey fabric. Fabric density can be slightly adjusted and the adjustment is easy and precise. It is used to produce knit fabric with different density and structure. Common structure like single jersey fabric, Pique, Lacoste, Swimwear and more.

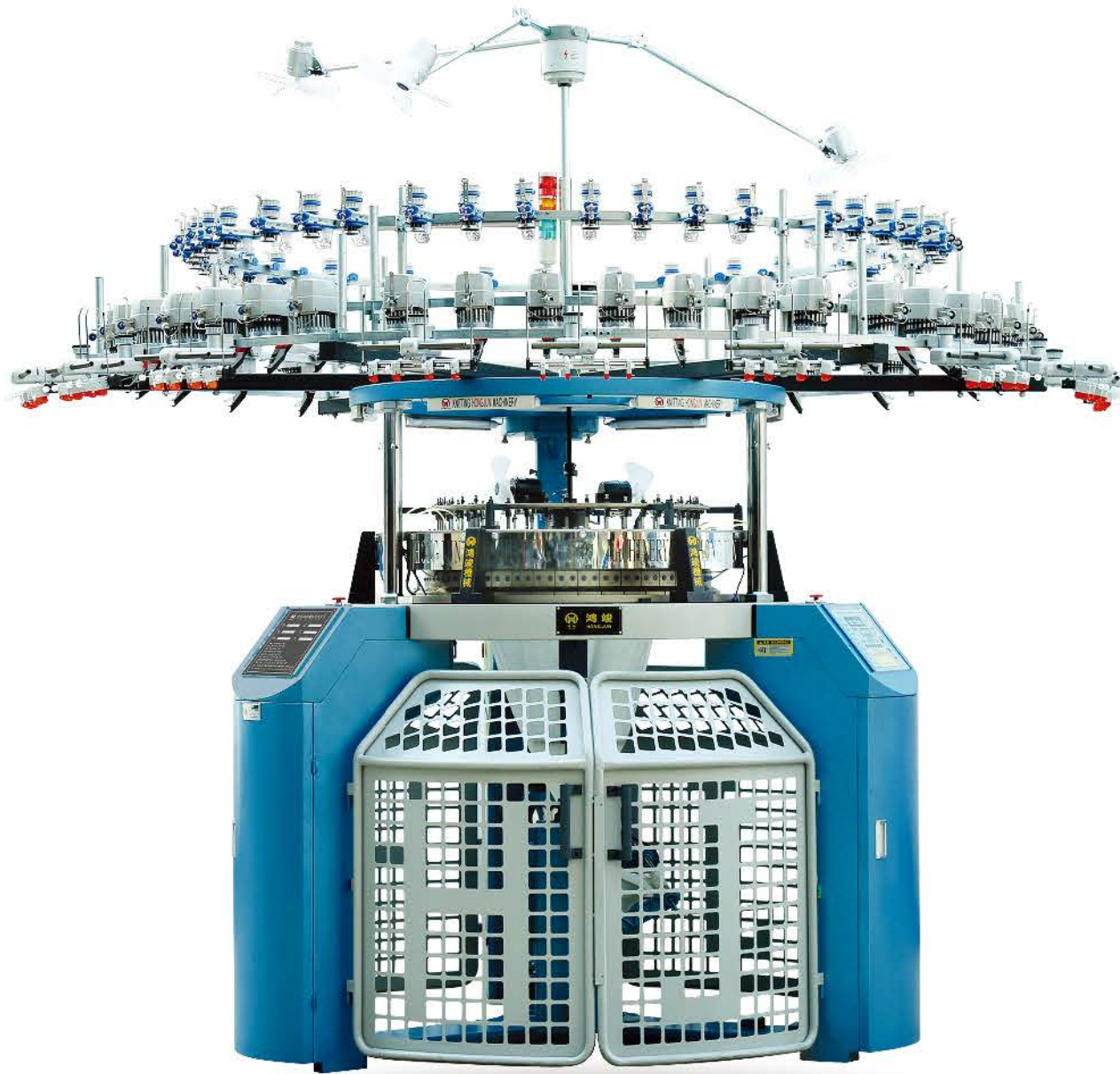
- 配备4段三角更富机动性，可经过选针，三角排列；即可生产汗布，网眼布，单面涤盖棉，氨纶布，菜瓜布，泳装面料等，制成韵律装，卫衣，泳衣。

With four tracks on cylinder it provides with more maneuverability by the arrangement of cams and needles.



TECHNICAL DATA 技术规格

筒径	<ul style="list-style-type: none"> • 26"-44"/1英寸3路 • 26"-44"/1英寸4路 • 26"-44"/1英寸6路 	Diameters	<ul style="list-style-type: none"> • 26"-44"/3 Feeders per inch • 26"-44"/4 Feeders per inch • 26"-44"/6 Feeders per inch
针距	<ul style="list-style-type: none"> • 7G-50G 	Gauge	<ul style="list-style-type: none"> • 7G-50G
路数	<ul style="list-style-type: none"> • 78F-132F • 104F-176F • 156F-264F 	Feeders	<ul style="list-style-type: none"> • 78F-132F • 104F-176F • 156F-264F
转速	<ul style="list-style-type: none"> • 18-40 R.P.M 	RPM	<ul style="list-style-type: none"> • 18-40 R.P.M
标准配备	• 积极式送纱装置	Standard Equipment	• Positive feeding units
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 卷布系统		• Take down system
	• 自动除尘装置		• Automaitc cleaning device
选配装置	• 纱架系统	Optional Equipment	• Yarn creel system
	• 氨纶准备装置		• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 摆布叠布装置		• Lapping device
	• 纱线输入测量装置		• Yarn input measuring device
• 开幅机架	• Open width frame		
• 大圆机联网系统	• 大圆机联网系统	• Circular knitting machine networking system	



HJ-MJTH 双正反包毛巾提花机 (两工位 / 三工位)

TERRY ELECTRONIC JACQUARD CIRCULAR
 KNITTING MACHINES(2/3 WAYS)

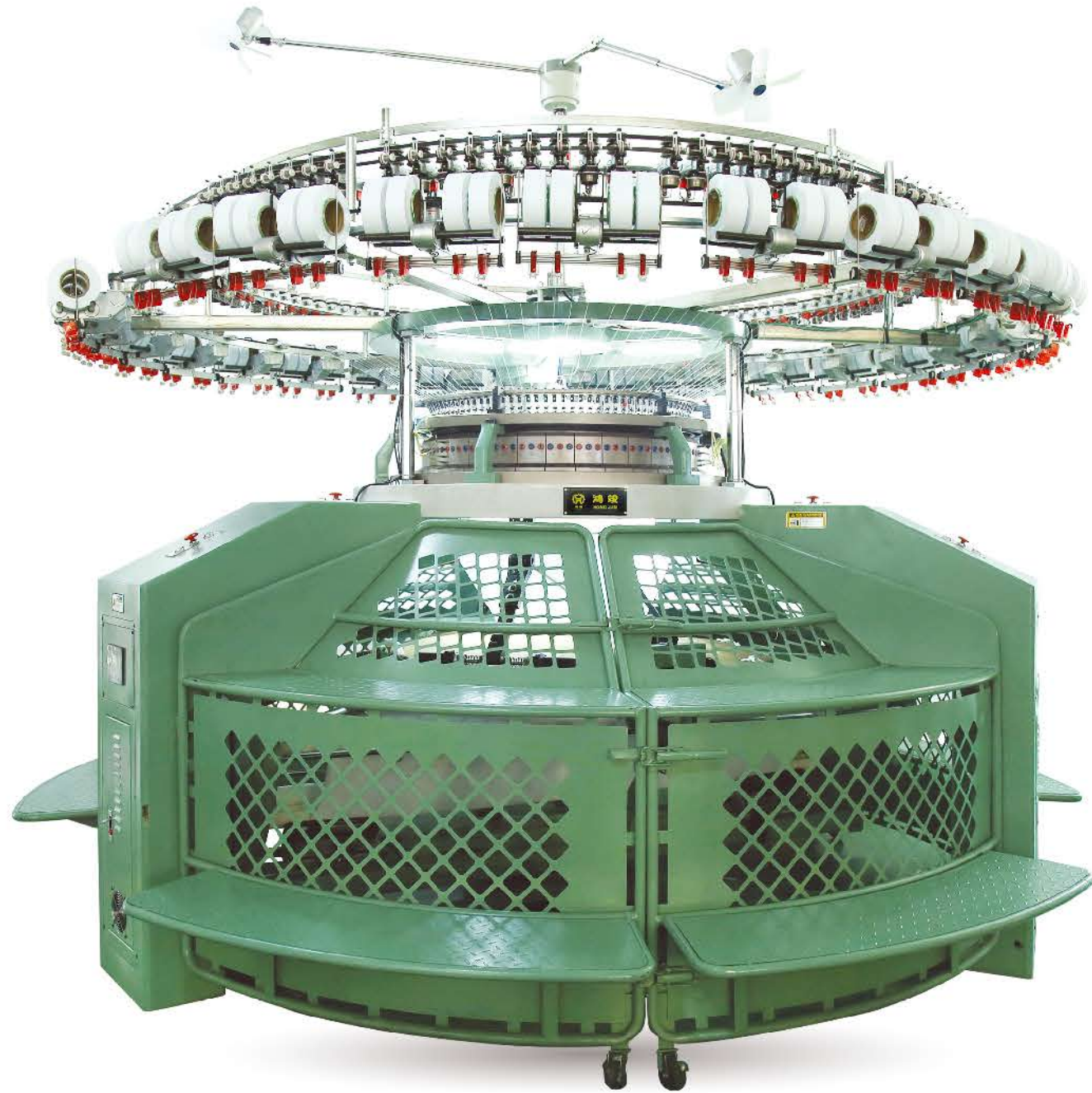
Machine Features 机台特点

- 毛巾提花机又称毛圈提花机，分为正包毛圈提花机/反包毛圈提花机。提花又可以有两工位和三工位两种选择。
 大筒径毛巾提花机48-52寸可用于高档窗纱以及汽车坐垫布
 常规筒径毛巾提花机28-34寸可用于运动装，女性裙装等。
 Terry electronic jacquard knitting machine also called plush loop electronic jacquard knitting machine. The machine can be divided into face terry and reverse terry jacquard knitting machines, with 2 way or 3 way jacquard selection computer.
 Bigger diameter 48-52inch machine produce jacquard curtain and automobile seats cover fabric, which demand a wider fabric width.
 Smaller diameter 28-34 machine produce garment fabric like sportswear and lady dress.
- 提花系统两工位或者三工位选针，变换不同电脑大提花的花型方便快捷。
 Jacquard Designs can be made without limitation, changing of design is easy and swift.
- 上机花型在电脑软件里设计编码好后，通过USB输入到提花机的内存里。
 Transfer the jacquard pattern from PC(personal computer) to jacquard machine by USB.



TECHNICAL DATA 技术规格

筒径	<ul style="list-style-type: none"> 6"-52"/1英寸1.4路 (两工位) 6"-52"/1英寸1.2路 (三工位) 	Diameters	<ul style="list-style-type: none"> 26"-52"/ 1.4 feeders per inch (2way) 26"-52"/ 1.2 feeders per inch (3way)
针距	<ul style="list-style-type: none"> 12G-24G 	Gauge	<ul style="list-style-type: none"> 12G-24G
路数	<ul style="list-style-type: none"> 36F-72F 	Feeders	<ul style="list-style-type: none"> 36F-72F
转速	<ul style="list-style-type: none"> 11-18 R.P.M 	RPM	<ul style="list-style-type: none"> 11-18 R.P.M
标准配备	<ul style="list-style-type: none"> 积极提花专用送纱装置 	Standard Equipment	<ul style="list-style-type: none"> Positive feeding unit
	<ul style="list-style-type: none"> 自动喷雾式加油装置 		<ul style="list-style-type: none"> Automatic lubrication device
	<ul style="list-style-type: none"> 断纱自停和坏针装置 		<ul style="list-style-type: none"> Yarn feed stop motion Needle break detector
	<ul style="list-style-type: none"> 卷布系统 		<ul style="list-style-type: none"> Take down device
	<ul style="list-style-type: none"> 自动除尘装置 		<ul style="list-style-type: none"> Automatic cleaning device
选配装置	<ul style="list-style-type: none"> 纱架系统 	Optional Equipment	<ul style="list-style-type: none"> Creel with tubes
	<ul style="list-style-type: none"> 两/三工位选针系统 		<ul style="list-style-type: none"> 2 way or 3 way jacquard needle selection
	<ul style="list-style-type: none"> 电脑提花机专用电控箱 		<ul style="list-style-type: none"> Electronic cabinet
	<ul style="list-style-type: none"> 氨纶准备装置 		<ul style="list-style-type: none"> Lycra kit
	<ul style="list-style-type: none"> 氨纶送纱装置 		<ul style="list-style-type: none"> Lycra feeding units
	<ul style="list-style-type: none"> 摆布叠布装置 		<ul style="list-style-type: none"> Lapping device
	<ul style="list-style-type: none"> 电子输纱器 		<ul style="list-style-type: none"> Electronic yarn feeder



HJ-DMKF单面高速开幅针织机

HIGH SPEED OPEN WIDTH SINGLE JERSEY CIRCULAR KNITTING MACHINE

Machine Features 机台特点

- 本机可固定大小布匹松紧度，使织针寿命长。
The special take down device of the machine can fix the tension of the machine so as to extend the life time of the needles.
- 本机使用时，布头与布尾之间距及码重一致。
Uniform fabric density is guarantee in all parts of the fabric rolls, no matter in the start or the end of the fabric rolls.
- 本机有刻度记号，生产时可做记录，而后生产同样布匹，可照前记录调机。
This machine is equipped with scale, you can keep record when manufacturing. When produce same specification fabric, you can take previous record as reference.
- 本机采用可调式展布架，可调整下布之倾角，使得布匹平整，有效带动布匹卷收。
Adjustable fabric spreader is equipped with this machine so as to spread and adjust angles between the fabric roll and spreader according to the fabric features.
- 本机采用同步式卷收布匹，使布料于卷收后，张力平均，不易产生明暗度（水波纹）
Synchronously winding and rolling of the fabric to make sure the fabric is rolled in uniform tension, so as to avoid uneven marks on the fabric.
- 本机采用顺向牙轮推布，布匹于卷收时，无倒插现象，且布边平整，降低损耗。
The roll of the take down device is easy to take off when the winding and rolling is finished.
- 本机之卷布杆，采外套管式，于布匹卷收完成后，易于抽取。
Safety stop motion is equipped. When the open of the roll is not completely finished, the stop motion will be activated.
- 本机配有安全停机装置，当布匹裁割不全时，能自动停机。是生产弹力布最佳的选择
This machine is specially suitable for stretch fabric manufacturing.



TECHNICAL DATA 技术规格

筒径	• 26"-44"/1英寸3路	Diameters	• 26"-44"/3 Feeders per inch
针距	• 10G-44G	Gauge	• 10G-44G
路数	• 78F-132F	Feeders	• 78F-132F
转速	• 18-25 R.P.M	RPM	• 18-25 R.P.M
标准配备	• 积极式送纱装置	Standard Equipment	• Positive feeding units
	• 自动喷雾式加油装置		• Automatic lubrication device
	• 断纱自停和坏针自停装置		• Yarn feed stop motion, needle break detectors
	• 剖布系统		• Open width system
	• 自动除尘装置		• Automatic cleaning device
选配装置	• 纱架系统	Optional Equipment	• Yarn creel system
	• 氨纶准备装置		• Lycra kit
	• 氨纶送纱装置		• Lycra feeding units
	• 纱线输入测量装置		• Yarn input measuring device
	• 大圆机联网系统		• Circular knitting machine networking system